



REVIEW AND AUDIT IN SUPPORT OF ISO 14001 EMS REGISTRATION, STORA ENSO PORT HAWKESBURY MILL, NOVA SCOTIA, CANADA



StoraEnso operates a large newsprint and supercalender paper facility. In 1998-99 the Mill at Port Hawkesbury began the ISO 14001 registration process and retained the **OCL Group** to assist in implementation. Tasks included identification of significant environmental aspects, impacts and environmental performance indicators. StoraEnso was audited for components of the EMS in place, recommendations were made regarding implementation of missing components. In addition 10 significant aspects were audited individually. The audit required development of internal audit protocols for the EMS, as well as the 10 significant aspects; training internal auditors; training 800+ employees in Awareness of the Environmental System and provision of expert advice to enable the company to become ISO 14000 certified.



Client: StoraEnso (1999-2003)